# THYRACONT

Vacuum Instruments



Intelligent Vacuum Metrology New VSR, VSP, VSM & VSH series



### Introduction of THYRACONT

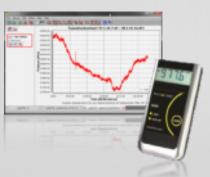




- Founded 1970, located in Passau (Germany)
- More than 45 years vacuum gauge experience
- Gauges are "Made in Germany"
- One of the three biggest EU vacuum gauge producers
- THYRACONT holds a number of valuable patents

#### Introduction of THYRACONT

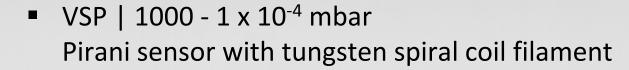




- Main know-how in vacuum gauge R&D: Sensor technology, computer simulation, firmware, hardware design etc.
- Main products: VD8 compact vacuum meters, active digital vacuum gauges Smartline and Analogline, VacuGraph™ software, vacuum switches
- Sales channels: Private label partners, distributors, resellers, online shop and direct sales
- Markets: Industry, system manufacturers, general vacuum, R&D market

# Smartline<sup>™</sup> Vacuum Gauge Family







■ VSR | 1200 - 1 x 10<sup>-4</sup> mbar
 Wide range combination sensor Piezo & Pirani



■ VSM | 1000 - 5 x 10<sup>-9</sup> mbar Wide range combination sensor Cold Cathode & Pirani



■ VSH | 1000 - 5 x 10<sup>-10</sup> mbar Wide range combination sensor Hot Cathode & Pirani

## Why New Smartline<sup>TM</sup> Series?



- More flexibility concerning the measurement parameter through digital microcontroller intelligence
- Flexible gauge configuration via PC or PLC through digital interfaces (RS485 & EtherCat) and 0-10V output signal
- Extended operation lifetime through double hot cathode filament and protected spiral coiled tungsten filament
- Highest precision of measurements and reliability
- Developed especially for industrial applications (IP40 or IP54)
- New modular design (display, interfaces, metal housing etc.)

## Highlights Smartline<sup>TM</sup> Series at a Glance





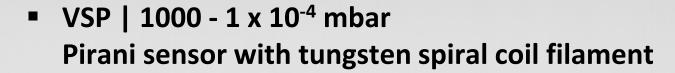


- Maximum sensor control and precise signal processing via PLC or PC
- Robust sensors, insensitive against shock venting and vibration
- No zero adjustment before first operation starts
- Automatic zero adjustment via PLC/PC
- Optional large LCD display (changeable colours) and 3-coloured status LEDs
- Various digital interfaces (RS485, EtherCAT ...) and 0-10 V output
- Manual and digital individual adjustment via interface and software (e.g. VacuGraph)



# Smartline<sup>™</sup> Vacuum Gauge Family







■ VSR | 1200 - 1 x 10<sup>-4</sup> mbar
 Wide range combination sensor Piezo & Pirani

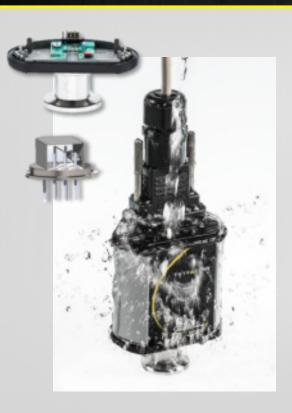


VSM | 1000 - 5 x 10<sup>-9</sup> mbar
 Wide range combination sensor Cold Cathode & Pirani



■ VSH | 1000 - 5 x 10<sup>-10</sup> mbar Wide range combination sensor Hot Cathode & Pirani

# Benefits Smartline™ VSP (Pirani)



- Extended measurement range up to 1 x 10<sup>-4</sup> mbar due to durable spiral coil tungsten filament
- Excellent measurement accuracy <10% (20 mbar 2 x 10<sup>-3</sup> mbar) and <30% (1000 mbar 20 mbar)
- Customizable gauge configuration via PC or PLC
- Digital microcontroller intelligence for more flexibility concerning measurement parameters
- Superior stability through individual temperature compensation
- Robust sensors, insensitive against shock venting and vibration
- High protection class IP54 (dust protected and splash proof)

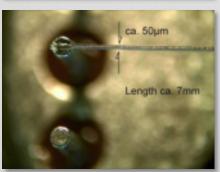
## Benefits Smartline™ VSP (Pirani)



- Various digital interfaces (RS485, EtherCAT ...) and 0-10 V output
- 3-coloured status LEDs and optional large LCD display
- Plug and play:
  - → No zero adjustment prior to first use as each unit is adjusted and temperature calibrated ex works
  - → Replacement sensors take all parameters automatically
- Zero adjustment via PLC/PC possible
- Metal sealed, outstanding low leakage rate < 5 x 10<sup>-10</sup> mbar l/s
   100 % quality checked
- Individual manual and digital adjustment via interface and Windows software (e.g. VacuGraph™)

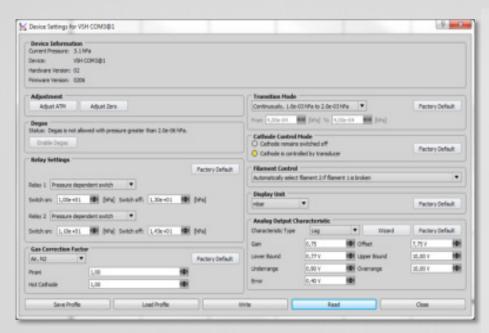
#### **Proven Reliability Smartline™ VSP Series**





- Enhanced measurement accuracy due to large filament surface area
- Optimized measurement accuracy due to the higher resistance value ( $\Omega$ ) correlates with improved and stable sensor signal (V)
- Filament temperature of 80°C above ambient air temperature minimizes deposit on the filament
   →Important in case of moisture and oil vapour, e.g. drying or industrial applications
- Competitors' technology with stretched wire filament or micro chip has a limited life time in tough applications
- 45 years success story, more than 120.000 units sold

## Highlights Smartline<sup>™</sup> Firmware | VGR

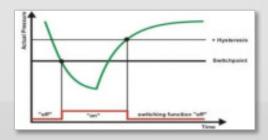


VGR VacuGraph™ –

Demo version for setting gauge parameters free of charge

Set **gauge parameters** according to process requirements via interface per VacuGraph™ software or PLC:

- Flexible output function (0-10 V)
- Zero adjustment possible at individual reference pressure (e.g. 1 x 10<sup>-2</sup> mbar)
- Two integrated switch points (switch-over relays) with adjustable hysteresis



### **Part Numbers – VSP Series**



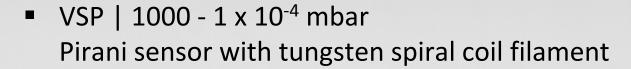




Article No.	Description	€
VSP63D	Pirani 1000-1e-4 mbar DN16KF	333,00
VSP63DL	Pirani 1000-1e-4 mbar DN16KF, Display	418,00
VSP63E	Pirani 1000-1e-4 mbar DN16KF, EtherCat	693,00
VSP64D	Pirani 1000-1e-4 mbar DN16CF	363,00
VSP63DL	Pirani 1000-1e-4 mbar DN16CF, Display	448,00
VSP63E	Pirani 1000-1e-4 mbar DN16CF, EtherCat	723,00
B_VSP63D	Replacement sensor head DN16KF	75,00
B_VSP64D	Replacement sensor head DN16CF	105,00
SLZUB	Accessory set: protection case, power supply, converter RS485-USB, VGR demo	278,00

# Smartline<sup>™</sup> Vacuum Gauge Family







VSR | 1200 - 1 x 10-4 mbar
 Wide range combination sensor Piezo & Pirani



VSM | 1000 - 5 x 10<sup>-9</sup> mbar
 Wide range combination sensor Cold Cathode & Pirani



VSH | 1000 - 5 x 10-10 mbar
 Wide range combination sensor Hot Cathode & Pirani

## Benefits Smartline<sup>TM</sup> VSR (Piezo & Pirani)



- Extended measurement range 1200 1 x 10<sup>-4</sup> mbar due to dual gauge Piezo & Pirani with tungsten spiral coil filament
- Excellent measurement accuracy <0,3% (1200 mbar 20 mbar) and <10% (20 mbar 2\*10<sup>-3</sup> mbar)
- Extended lifetime and process guaranty due to spiral coil filament
- Customizable gauge configuration via PLC or PC
- Superior stability through individual temperature compensation
- Robust sensors, insensitive against shock venting and vibration
- High protection class IP54 (dust protected and splash proof)



# Benefits Smartline™ VSR (Piezo & Pirani)



- Various digital interfaces (RS485, EtherCAT ...) and 0-10 V output
- 3-coloured status LEDs and optional large LCD display
- Plug and play:
  - → No zero adjustment prior to first use as each unit is adjusted and temperature calibrated ex works
  - → Replacement sensors take all parameters automatically
- Zero adjustment via PLC/PC possible
- Metal sealed, outstanding low leakage rate  $< 5 \times 10^{-10}$  mbar l/s
- Individual manual and digital adjustment via interface and Windows software (e.g. VacuGraph™)



#### Advantages of Piezo & Pirani Spiral Coil Filament VSR

#### Piezo:

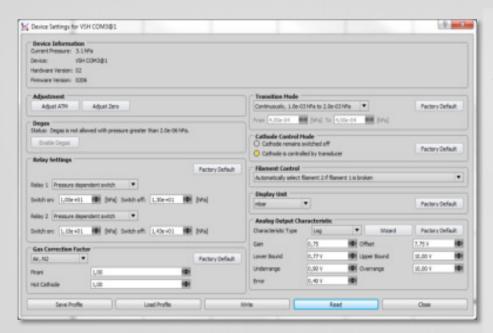
- High measurement accuracy < 0,3%</li>
   (1200 mbar 20 mbar)
- Gas type independent
- No contamination risk, as electronic is placed in reference vacuum area
- High long-term stability, because of huge reference chamber and metal seal

#### Pirani with spiral coil filament:

- High measurement accuracy <10% (20 mbar 2 x 10<sup>-3</sup> mbar) due to large filament surface area
- Filament temperature of 80°C above ambient air temperature minimizes deposit on the filament. Important in case of moisture and oil vapour, e.g. drying or industrial applications
- Optimized measurement accuracy due to its higher resistance value (Ω) correlates with improved and stable sensor signal (V)



## Highlights Smartline<sup>™</sup> Firmware | VGR

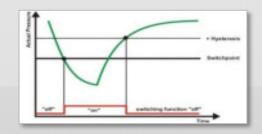


VGR VacuGraph™ –

Demo version for setting gauge parameters free of charge

Set **gauge parameters** according to process requirements via interface per VacuGraph™ software or PLC:

- Flexible output function (0-10 V)
- Zero adjustment possible at individual reference pressure
- Two integrated switch points (switchover relays) with adjustable hysteresis



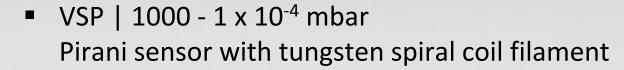
### **Part Numbers - VSR Series**



Article No.		€
VSR53D	Piezo/Pirani 1200-1e-4 mbar DN16KF	632,00
VSR53DL	Piezo/Pirani 1200-1e-4 mbar DN16KF, Display	717,00
VSR53E	Piezo/Pirani 1200-1e-4 mbar DN16KF, EtherCat	992,00
VSR54D	Piezo/Pirani 1200-1e-4 mbar DN16CF	662,00
VSR53DL	Piezo/Pirani 1200-1e-4 mbar DN16CF, Display	747,00
VSR53E	Piezo/Pirani 1200-1e-4 mbar DN16CF, EtherCat	1022,00
B_VSR53	Replacement sensor head DN16KF	184,00
B_VSR54	Replacement sensor head DN16CF	214,00
SLZUB	Accessory set: protection case, power supply, converter RS485-USB, VGR demo	278,00

# Smartline<sup>™</sup> Vacuum Gauge Family







■ VSR | 1200 - 1 x 10<sup>-4</sup> mbar
 Wide range combination sensor Piezo & Pirani



VSM | 1000 - 5 x 10<sup>-9</sup> mbar
 Wide range combination sensor Cold Cathode & Pirani



■ VSH | 1000 - 5 x 10<sup>-10</sup> mbar Wide range combination sensor Hot Cathode & Pirani

## Benefits Smartline™ VSM Series (Pirani/Magnetron)



- Extended measurement 1000 5 x 10<sup>-9</sup> mbar due to dual gauge Cold Cathode & Pirani with tungsten spiral coil filament
- Excellent measurement accuracy <30% (1000 mbar − 10 mbar),</li>
   <10% (10 mbar − 2 x 10<sup>-3</sup> mbar), <25% up to 1 x 10<sup>-8</sup> mbar
- Cold Cathode is automatically controlled by Pirani
- Customizable gauge configuration via PC or PLC
- Superior stability by individual temperature compensation
- Robust sensors, insensitive against shock venting and vibration
- High protection class IP54 (dust protected and splash proof)



### **Benefits Smartline™ VSM Series**



- Various digital interfaces (RS485, EtherCAT ...) and 0-10 V output
- 3-coloured status LEDs and optional large LCD display
- Plug and play:
  - No zero adjustment before first use as each unit is adjusted and temperature calibrated ex works
  - Replacement sensors take all parameters automatically
- During operation automatic adjustment of Pirani zero pressure
- Metal sealed, outstanding low leakage rate < 5 x 10<sup>-10</sup> mbar l/s
- Individual manual and digital adjustment via interface and Windows software (e.g. VacuGraph)

## Advantages of Pirani & Magnetron VSM

#### **Cold cathode (Magnetron):**

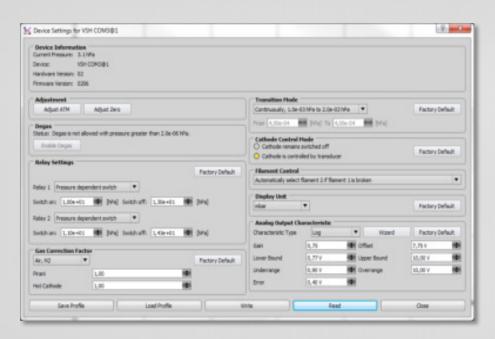
- Measurement range till 5 x 10<sup>-9</sup> mbar
- Measurement uncertainty only <25% till 1 x 10<sup>-8</sup> mbar (benchmark!)
- Cold Cathode is automatically controlled by Pirani

#### Pirani with spiral coil filament:

- Measurement only uncertainty <10% (20 mbar 2 x 10<sup>-3</sup> mbar)
- Maximum surface area to vacuum environment reduced the measurement uncertainty
- During operation automatic adjustment of Pirani zero pressure

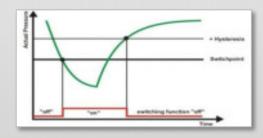


## Highlights Smartline<sup>™</sup> Firmware | VGR



VGR VacuGraph™ – Demo version for setting gauge parameters free of charge Set **gauge parameters** according to process requirements via interface per VacuGraph software or PLC:

- Flexible output function
- Changeable zero adjustment references
- Two integrated switch points (switchover relays) with adjustable hysteresis



#### **Part Numbers - VSM Series**



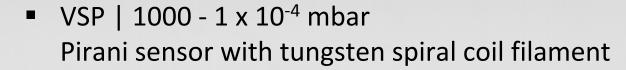




Article No.	Description	€
VSM77D	Pirani/Coldcathode 1000-1e-9 mbar DN25KF	914,00
VSM77DL	Pirani/Coldcathode 1000-1e-9 mbar DN25KF, Display	999,00
VSM77E	Pirani/Coldcathode 1000-1e-9 mbar DN25KF, EtherCat	1.274,00
VSM79D	Pirani/Coldcathode 1000-1e-9 mbar DN40CF	942,00
VSM79DL	Pirani/Coldcathode 1000-1e-9 mbar DN40CF, Display	1.027,00
VSM79E	Pirani/Coldcathode 1000-1e-9 mbar DN40CF, EtherCat	1.302,00
B_VSM77	Replacement sensor head DN25KF for VSM77 series	245,00
B_VSM79	Replacement sensor head DN40CF for VSM79 series	282,00
SLZUB	Accessory set: protection case, power supply, converter RS485-USB, VGR demo	278,00

# Smartline<sup>™</sup> Vacuum Gauge Family







■ VSR | 1200 - 1 x 10<sup>-4</sup> mbar Wide range combination sensor Piezo & Pirani



VSM | 1000 - 5 x 10<sup>-9</sup> mbar
 Wide range combination sensor Cold Cathode & Pirani



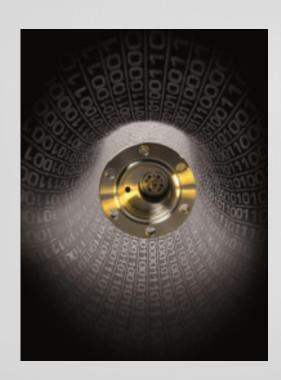
■ VSH | 1000 - 5 x 10<sup>-10</sup> mbar Wide range combination sensor Hot Cathode & Pirani

#### Benefits Smartline™ VSH Series



- Extended measurement range up to 5 x 10<sup>-10</sup> mbar due to combination sensor (Pirani and hot cathode filaments)
- Excellent measurement accuracy:
   <10% (10 mbar 1 x 10<sup>-8</sup> mbar), <30% (1000 mbar 10 mbar)</li>
- Extended lifetime due to double hot cathode filament
- Customizable gauge configuration via PC or PLC
- Superior stability through individual temperature compensation
- Robust sensors, insensitive against shock venting and vibration
- High protection class IP54 (dust protected and splash proof)

#### Benefits Smartline™ VSH Series



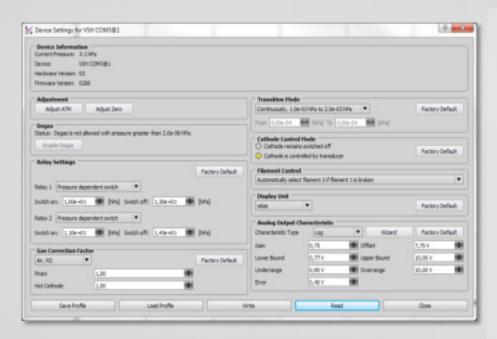
- Various digital interfaces (RS485, EtherCAT...) and 0-10 V output
- 3-coloured status LEDs and optional large LCD display
- Plug and play:
  - → No zero adjustment prior to first use as each unit is adjusted and temperature calibrated ex works
  - → Replacement sensors take all parameters automatically
- During operation automatic adjustment of Pirani zero pressure
- Metal sealed, outstanding low leakage rate < 5 x 10<sup>-10</sup> mbar l/s
- Individual manual and digital adjustment via interface or Windows software (e.g. VacuGraph™)

## Proven Reliability Smartline™ VSH Series



- Automatic switch-off of ionization sensors
- Insensitive against shock venting
- Proof of durability by extensive stress tests
   > 100.000 shock venting cycles proceeded
- Ionization sensors are switched on only below 3 x 10<sup>-3</sup> mbar or according to user setting
   → enhanced life time
- Shielded Pirani with robust spiral coil filament
- Bayard Alpert with double filaments (yttriated iridium)
- Protection class IP40 ... 54

## Highlights Smartline<sup>™</sup> Firmware | VGR

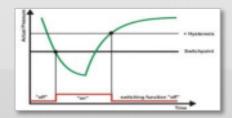


VGR VacuGraph™ –

Demo version for setting gauge parameters free of charge

Set **gauge parameters** according to process requirements via interface per VacuGraph software or PLC:

- Switch-on pressure of ionization sensor
- Adjust mode and range of transition between sensors
- Enable or disable ionization sensor
- Two integrated switch points (switchover relays) with adjustable hysteresis



## **Part Numbers VSH Series**

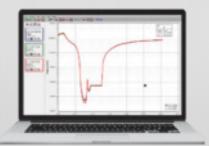


Article No.	Description	€
VSH88D	Pirani/Hot cathode DN40KF	1.050,00
VSH88DL	Pirani/Hot cathode DN40KF, Display	1.135,00
VSH89D	Pirani/Hot cathode DN40CF	1.070,00
VSH89DL	Pirani/Hot cathode DN40CF, Display	1.155,00
VSH88E	Pirani/Hot cathode DN40 KF, EtherCat	1.410,00
VSH89E	Pirani/Hot cathode DN40 CF, EtherCat	1.430,00
B_VSH88A	Replacement sensor DN40KF	353,00
B_VSH89A	Replacement sensor DN40CF	373,00
SLZUB	Accessory set: protection case, power supply, converter RS485-USB, VGR demo	278,00

## **Smartline Accessories**





















## **Display and Control Units**



VD12S2: 2 channel controller

VD10S8: 4 channel controller

- Large graphic LCD display with background illumination, pressure display in mbar, Torr, hPa
- Easy to use, menu-driven operator instructions
- USB interface for process documentation and parameterization
- VacuGraph software: Documentation and evaluation of vacuum processes, remote control

## **Bluetooth Adapter SLKBT**



- Wireless communication of up to 16 Smartline gauges (RS485 bus)
- Controlling of bus communication by a PC, a PLC or a Thyracont display and control unit
- Wireless connection reaches up to 100m (class 1)
- USB interface for process documentation and gauge configuration / parameterization
- Perfectly suited for cable replacement in complex constructions
- Ideally used in connection with Thyracont's VacuGraph PC and tablet software (Windows/Android), VacuSniff app (Android) free of charge (available in Google PlayStore)

#### VacuSniff<sup>®</sup>

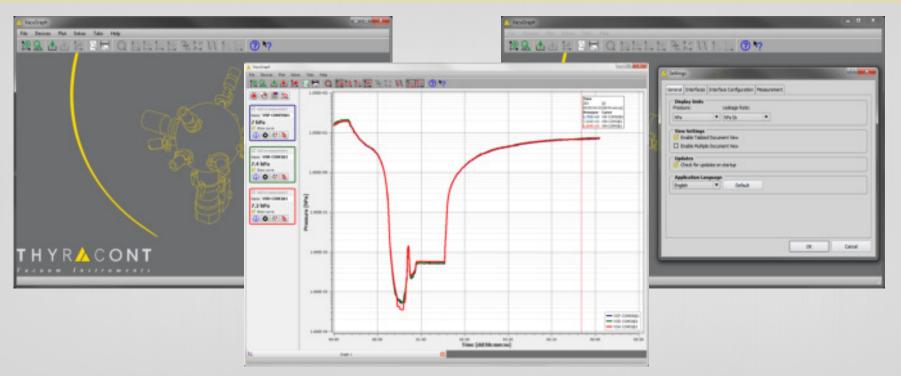




Scan the QR Code to download VacuSniff on your Android Smartphone or tablet

- The easy Bluetooth bus sniffer for your smartphone and tablet (Android)
- Visual and acoustic alert function for minimum and maximum pressures
- Connect up to 16 devices with own connection symbols, pressure indicator and alert settings
- Ideally used in connection with Thyracont's VacuGraph PC and tablet software (Windows/Android), VacuSniff app (Android) free of charge (available in Google PlayStore)

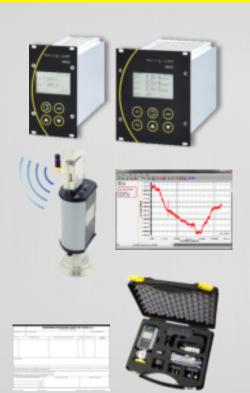
## **VGR VacuGraph™ Software**



VacuGraph<sup>™</sup> Software for Windows and Android

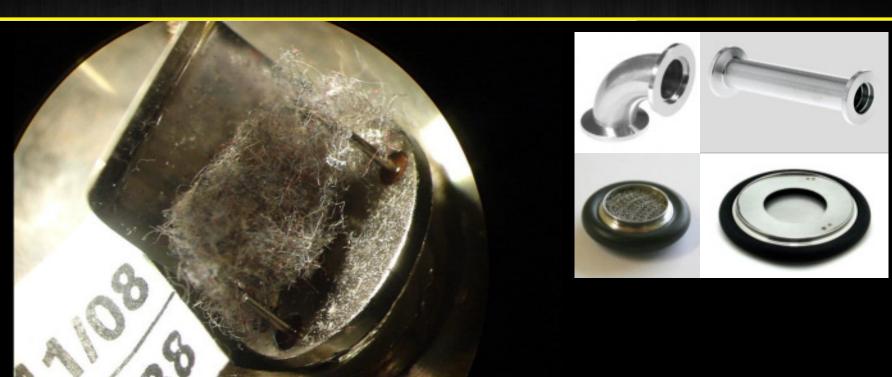


#### **Smartline Accessories & Article Numbers**



Article No.	Description	€
VD12S2	Controller 2 channel	780,00
VD10S8	Controller 4 channel	1.390,00
SLKBT	Bluetooth Adapter	141,00
SLN4	Separate power supply 24 V	92,00
SLKUSB	Customized interface converter RS485-USB	168,00
VGR	VacuGraphTM Windows Software	194,00
W1505002	Connection cable 2m VD12/VD10	52,00
W1505006	Connection cable 6m VD12/VD10	74,00
W1505020	Connection cable 20m VD12/VD10	149,00
XB1500002	Counterplug 15pole	6,20
ADJCERT	Works calibration 1000 1e-4 mbar	174,00
DKDCERT	DAkkS calibration 1000 1e-4 mbar	471,00
ADJCERTHV	Works calibration 1000 1e-5 mbar	201,00
DKDCERTHV	DAkkS calibration 1000 1e-6 mbar	662,00

## **How To Prevent Sensor Contamination**





#### **Smartline Accessories & Part Numbers**



Article No.	Flanges & Fittings ISO KF	€
ZSR1016	Clamp DN10/16KF, aluminum	3,40
ZSR2025	Clamp DN20/25KF, aluminum	3,90
ZSR3240	Clamp DN32/40KF, aluminum	4,10
ZZR016	Centering ring DN16KF, stainless steel/FKM	3,40
ZZR025	Centering ring DN25KF, stainless steel/FKM	4,00
ZZR040	Centering ring DN40KF, stainless steel/FKM	5,00
ZRZ1016	Adaptive centering ring DN10 - 16KF, stainless steel/FKM	5,00
ZZDF016	Centering ring DN16KF with wire filter, stainless steel/FKM	15,00
ZG1614	Adaptor DN16KF - G1/4, stainless steel	19,00
ZNPT14	Adaptor DN16KF - NPT1/4, stainless steel	26,00
ZTS016	Tee, DN16KF, stainless steel	28,00
ZBS016	Elbow 90° DN16KF, stainless steel	36,00
ZBS025	Elbow 90° DN25KF, stainless steel	30,00
ZBS040	Elbow 90° DN40KF, stainless steel	45,00
ZRRG2516	Reducing piece DN25 - 16KF, stainless steel, 16mm	19,00
ZRRG4025	Reducing piece DN40 - 25KF, stainless steel, 16mm	27,00

## **Typical Applications Smartline™ Series**



#### Process industry:

Sputtering systems • Electron beam welding • Vacuum chamber furnaces • Evaporation and coating systems • General vacuum measurement and control in the low to ultra high vacuum range

Analytical instruments and surface physics:

Electron microscopy • Gas analysis systems • mass spectrometers • ESCA, SIMS, AES, XPS

## Typical Applications Smartline™ Series



#### Research:

Application in MBE systems • Particle accelerators • Beam guidance systems, cyclotron • Fusion experiments • Space simulation chamber

- Semiconductor technology:CVD, plasma etching etc. and transfer chambers
- System control / pressure control:

  Vacuum measurement and control in the low to

  ultra high vacuum range Valve control, pressure

  dependent systems control

#### Market References T H Y R 🗘 C O N T













- Famous vacuum pump manufacturers as private label partners/ market leader in R&D market
- Famous vacuum pump manufacturers as private label partners/ market leader in process industry market
- EU market leader for laboratory freeze dryers
- Well-known suppliers in analytic market
- Biggest supplier for semiconductor system producer
- ...and many more



#### Contact

#### **Expertise & Responsiveness**

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